

# Stanchion Bracket

## Installation Instructions

Item #EZCSB-L | The **EZ Claw** **Stanchion Bracket** is installed on Mack and Volvo day and sleeper cabs upfitted with an OEM stanchion for mounting a supplemental air tank or exhaust.

### Kit Includes:

- (1) Stanchion Bracket - Driver Side
- (1) 3/8" SB-L Hardware Kit

### Recommended Tools for Installation:

- (1) Cordless Drill
- (1) 1/4" Drill Bit
- (1) 17/32" Drill Bit
- (1) Rivet Nut Tool (EZCRNIT)
- (1) 3/4" Socket
- (1) 3/4" Open Ended Wrench
- (1) 9/16" Socket
- (1) 9/16" Open Ended Wrench
- (1) Permanent Marker or Center Punch





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## Verify mounting location.

Confirm truck is equipped with factory installed air tank stanchion, as shown in the photo on the driver side of the cab.



## Prepare surface.

Loosen and remove flange nut installed on the top of the stanchion supporting the bracket to the frame rail on the opposite side of the frame rails.



## Drill holes.

Place the EZ Claw Stanchion Bracket (EZCSB-L) on the stanchion upright, mark and drill 19/32" holes on the side of the stanchion.



## Install rivet nuts.

Install (2) 3/8-16" rivet nuts in the holes drilled in Step 3, using a rivet nut tool (EZCRNIT).



## Tighten flange bolts.

Align the holes of the EZ Claw stanchion bracket with the factory bolt and (2) rivet nuts installed in Step 4. Install the (2) 3/8-16" flange bolts included in the hardware kit and the factory flange nut and tighten to hold the bracket securely in place.



## Attach tensioner.

Install the EZ Claw Line Saver in the top holes of the stanchion bracket, securing the Line Saver with the (2) 3/8-16" flange bolt and flange nut included with the EZ Claw Line Saver.



## Hang lines.

Wrap the EZ Claw Sling around the 3-in-1 or 4-in-1 air & electric lines and connect to the EZ Claw Line Saver.



## Adjust sling.

Once tractor is coupled to trailer, adjust placement of EZ Claw Sling to ensure lines are properly held above the catwalk and will allow the EZ Claw Line Saver to fully retract when truck and trailer is pulling straight.