

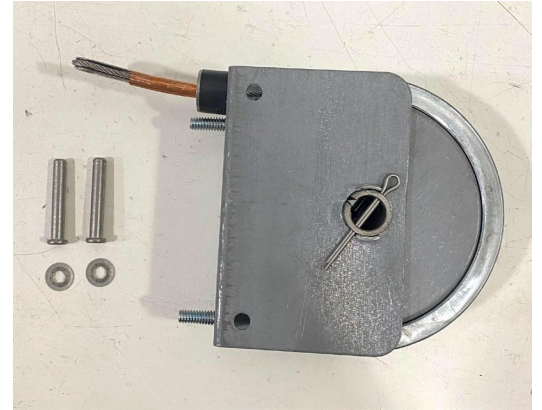
Rebuild Kit Instructions

Items Included:

- 1 - Tensioner Housing
- 2 - Pins
- 2 - Retainer Clips
- 1 - Rebuild Instruction Sheet

Tools needed:

- $\frac{3}{8}$ Wrench
- $\frac{7}{16}$ Socket
- $\frac{5}{16}$ Socket
- Electric or Battery Powered Drill
- Hammer with metal head
- Multi-purpose lithium polymer grease (recommended)



1. Using the $\frac{7}{16}$ socket and hammer knock the pins out of the roller bracket, keep the roller for reassembly (discard the pins and clips)
2. Using the $\frac{3}{8}$ wrench, $\frac{7}{16}$ socket, and drill remove the old tensioner housing from the tensioner bracket.
3. Clean the cover, bracket, and roller to remove any excess dirt or buildup.
4. Place the new tensioner housing in the bracket, and reassemble the housing to the tensioner bracket.
5. Grease one of the new pins provided in the rebuild kit, and mount the roller in the bottom hole of the tensioner bracket as shown in picture 3
6. Pull the eyelet on the tensioner housing over the roller placing the second pin through the top hole of the tensioners bracket in the same direction
7. Release the eyelet so that it rest on the top pin and roller
8. Turn the tensioner onto its side and secure the retainer clip onto the pin using the $\frac{5}{16}$ socket and hammer
9. Using the $\frac{3}{8}$ wrench and $\frac{7}{16}$ socket secure the cover onto the Tensioner bracket

